

# Kimball®Office

## Environmental Data Sheet

Date: 12/07/07

<b>Section 1. Product Identification</b>	
Brand:	Kimball Office
Product:	<b>Evoke</b>
Manufacturing:	Kimball Office – Salem 200 Salem Boulevard Salem, Indiana 47167
General Contact:	Kimball Office Customer Service Phone: 800-482-1818 Fax: 812-482-8963 <a href="http://www.kimballoffice.com">http://www.kimballoffice.com</a>

<b>Section 2. Recovered Material Content</b>						
Product Configuration:	BIFMA Configuration A2.2.5					
Material	Material Weight [lbs]	Percent of Product	Post-Consumer		Pre-Consumer	
			%	Weight [lbs]	%	Weight [lbs]
Plastic	3.08	0.4 %	1.0 %	0.03	0.0 %	0.0
Steel	59.16	7.0 %	24.4 %	14.46	0.0 %	0.0
Wood	784.32	92.6 %	0.0 %	0.0	87.0 %	682.17
TOTAL	846.32			14.49		682.17
<p>Post-Consumer recycled Content = 1.7 %</p> <p>Pre-Consumer Recycled Content = 80.6 %</p> <p>TOTAL 82.3 %</p>						
<p>Note: To facilitate the recycle content calculation, the LEED-CI defers to BIFMA for typical product configurations. BIFMA has defined typical workstation configurations for both open plan and private office that are defined by total panel area, total worksurface area, and total storage area.</p> <p>These typical workstations and information are available at <a href="http://www.bifma.org">www.bifma.org</a>.</p>						

<b>Section 3. Manufacturer Commitment</b>	
Environmental Policy	Kimball International believes a balance must be reached between mankind and the environment. Kimball management is truly concerned about the destruction of the world's forests, and over the issues of pollution reduction, recycling and waste disposal. Our environmental policy can found on our website: <a href="http://www.kimball.com">http://www.kimball.com</a>
Solid Waste Management	Visit the Kimball International website for the latest recycled/reused efforts generated from Kimball facilities.
Hazardous Waste Management	Visit the Kimball International website for the latest hazardous waste reduction efforts within Kimball facilities.
Air Pollution Control	Visit the Kimball International website for the latest Volatile Organic Compounds (VOC) reduction efforts within Kimball facilities.
Notes:	
<ol style="list-style-type: none"> <li>All Kimball International manufacturing facilities undergo an Annual Environmental / Safety Audit, conducted as if the most stringent EPA/OSHA Inspector is performing the inspection.</li> </ol>	

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<b>Section 4. Indoor Air Emissions</b>
Not available at this time

<b>Section 5. LEED Point Contribution</b>			
LEED Product	LEED Credit	How Product Contributes	Contribution
LEED for New Construction	Innovation Credit 1.1	Furniture is not specified within LEED-NC; the use of furniture with environmental attributes may justify an innovation credit. <sup>1</sup>	
	Innovation Credit 1.2		
	Innovation Credit 1.3		
	Innovation Credit 1.4		
LEED for Commercial Interiors <sup>2</sup>	MR Credit 4.1 Recycled Content, 10%	Recycle content of product <sup>3</sup>	42.0 %
	MR Credit 4.2 Recycled Content, 20%	Recycle content of product <sup>4</sup>	42.0 %
	MR Credit 5.1 Regional Materials, Mfg	Mfg location of product	Depend <sup>5</sup>
	MR Credit 5.2 Regional Materials, Extract	Not available at this time	
	MR Credit 6.0 Rapidly Renewable	Not available at this time	
	MR Credit 7.0 Certified Wood	Not available at this time	

Notes:

1. An innovation credit can be submitted documenting the amount of recycled content in the product. The USGBC will decide if the submission merits an innovation credit.
2. When calculating credits MR 4.1, 4.2, 5.1, 5.2, 6.0, 7.0, there is an option to include furniture. If furniture is included in one of these credits, it must be included in all.
3. LEED requirements can be obtained if the sum of the post-consumer recycled content plus one-half of the post-industrial content constitutes at least 10% of the total value of the project.
4. LEED requirements can be obtained if the sum of the post-consumer recycled content plus one-half of the post-industrial content constitutes at least 20% of the total value of the project.
5. To contribute to this credit, the final assembly of the product must be manufactured within a 500-mile radius of the installation site.